Welcome to the DONGYANG HEAVY INDUSTRIES

Company Motto



Greetings

We, DONGYANG Heavy Industries Co.,Ltd. Which has been supplying and manufacturing Hydraulic Hammer since 1989, are currently focusing on widening its business ways to international markets as a most reliable partner with up-to-date technology.

With its excellent know-how on hydraulic systems and evolving technologies, along with the firm and reliable foundation, its superior products have been getting high reputations about their quality, productivity as well as after sales services among the actual end users and heavy equipment dealers over the globe.

Today, it still strives to meet its customers' advanced needs with the confidence that this will make us communicate more easily with them. Its company motto "DONGYANG does make things better" says it all!

Company History

1989 - Established Dongyang Heavy Industries

 Developed & Released Hyd. Breaker DYB-Series "DYB-300, 600, 1300"

1993 - Developed "DYB-50, 100, 800

1994 - Developed "Quick Coupler (hitch), "DYL-305, 605 & 1305"

1996 - Developed "DYB-70, 200, 450"

2000 - Developed "DYL-805" & "DYB-1500"

2002 - Appointed to a "Venture Company" by Ministry of Commerce

2004 - Acquired "Member of Chamber of Commerce"

2005 - Established "Overseas Sales Team"

- Participated in "BICES, in China"

2006 - Developed DHB-Series Hammers

- Participated in "Commex India Expo"

2007 - Participated in "Bauma 2007, Germany"

2009 - Awarded "Seal of Excellence" by KOTRA

- Developed "DYB-400"

- Participated in "Intermat 2009, Paris"

2010 - Participated in "Bauma China 2010, Shanghai"

2011 - Developed "DHB-2000", for 60-100 ton excavator

- Participated in "Conexpo-Con/Agg 2011, Las Vegas"

2012 - Participated in "Bauma China 2012, Shanghai"











DYB Series

By maximizing demolition power and durability, DONGYANG breakers will make your working efficiency higher at the construction field.

Harmonized combination of hydraulic oil & N2 gas
Minimized internal torque for long life expectancy
Low-maintenance & fewer components
Maximized operating efficiency
Balanced power-to-weight ratio
Environment-friendly system
More impact power

A better design that combining efficiency, reliability and serviceability.

Unique nitrogen gas-powered piston maximizes hammer efficiency

Bottom tie rod nuts for easier serviceability

Quick-change tool system with single round retainer pin, up to DYB-300

Variety of tool configurations available

Replaceable cylinder bushings for easy, economical rebuild

Tool bushings engineered for quick, easy replacement

Simplified lubrication for greater reliability

Greasing port is provided for automatic and/or manual greasing of the demolition tool. This prevents damage or premature wear caused by a lack of grease.

Full serviceability of the industry's easiest, lowest cost, body-rebuild system

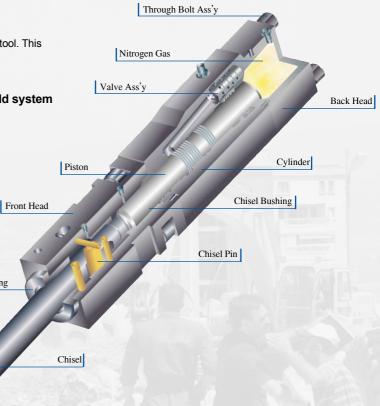
Front Bushing

Hammers aren't meant to have an easy life.

They occasionally need to be rebuilt.

When the hammer body is involved, DONGYANG's replaceable bushing

design can reduce your costs by a factor of five to ten.









DONGYANG Silence Series will satisfy you with its economical efficiency.





Vibration control that increases operator comfort and efficiency

Standardized features on all hammers, our shockabsorbing bracket uses special heavy-duty rubber mounts to absorb shock, recoil, and impulse vibration. Their unique design eliminates the need for mechanical springs and overly heavy mounting brackets. The net result is that you minimize machine wear and improve operator comfort for greater reliability and productivity.

DESCRIPTION	UNIT	DYB-50S	DYB-70S	DYB-100S
Operating Weight	kg	100	134	148
operating weight	lb	220	295	326
Overall Length	mm	1087	1215	1285
Over att Length	inch	42.8	47.8	50.6
Operating Pressure	bar	80~100	100~120	100~120
operating resource	psi	1160~1450	1450~1740	1450~1740
Required Oil Flow	ℚ /min	10~20	15~25	25~40
Required Oil Flow	gal/min	2.6~5.3	4.0~6.6	6.6~10.6
Impact rate	bpm	700~1200	700~1200	550~1000
Impact energy	joule	180	254	286
Hose Diameter	mm	9	12	12
nose Diameter	inch	3/8	3/8	1/2
Tool Diameter	mm	36	45	53
	inch	1.4	1.8	2.0
& Weight	kg	4	6	10
200	m³	under 0.04	0.03~0.07	0.06~0.1
Applicable Carrier	ton	0.8~2.5	1.2~3.0	2.5~4.5
	ft ³	under 1.4	under 2.5	2.2~3.5

DESCRIPTION	UNIT	DYB-210S	DYB-300S	DYB-400S	DYB-5009
Operating Weight	kg	186	304	405	530
Operating weight	lb	409	625	891	1168
Overall Length	mm	1363	1682	1684	2068
Over all Length	inch	53.7	66.2	66.3	81.4
Operating Pressure	bar	110~130	140~160	140~160	120~150
operating Fressure	psi	1595~1885	2031~2321	2031~2321	1707~2133
Required Oil Flow	ℓ /min	25~45	30~45	40~70	60~100
Required Oil Flow	gal/min	6.6~11.9	7.9~11.9	10.8~18.4	15.8~26.4
Impact rate	bpm	500~900	500~800	400~800	400~800
Impact energy	joule	447	620	945	1029
Hose Diameter	mm	12	12	12	19
nose Diameter	inch	1/2	1/2	1/2	3/4
Tool Diameter	mm	60	68	75	85
& Weight	inch	2.2	2.7	3.0	3.3
& Weight	kg	14	18	26	40
	m³	0.08~0.2	0.15~0.25	0.2~0.4	0.3~0.5
Applicable Carrier	ton	3.0~5.5	4.0~7.0	6~9	7~12
SIMPLE	ft ³	2.5~7	5.3~8.8	7.0~14.1	10.6~17.7









Optimal Design

To perform high impact energy with dependability.

1. Dampers for low noise & vibration.

2. Maximized availablity.

3. High productivity.







CUSTOMER

With our excellent know-how on hydraulic systems and evolving technologies, we assure our customers that they will be satisfied with the distinguished aftersales service program as well as our superior products.

DESCRIPTION	UNIT	DYB-600S	DYB-700S	DYB-760S
Operating Weight	kg	880	1307	1462
operating weight	lb	1936	2750	3223
Overall Length	mm	2361	2615	2701
Overall Length	inch	93	103	106.3
perating Pressure	bar	150~170	150~180	160~180
perating Fressure	psi	2176~2466	2176~2610	2320~2610
Demiliard Oil Fland	Q /min	80~120	100~140	100~150
Required Oil Flow	gal/min	21.1~31.7	26~36	26~39.6
Impact rate	bpm	400~700	400~600	400~600
Impact energy	joule	2630	4740	5210
Hose Diameter	mm	19	25	25
nose Diameter	inch	3/4	1	1
Tool Diameter	mm	100	125	135
	inch	3.9	4.9	5.3
& Weight	kg	60	97	112
	m³	0.45~0.6	0.6~0.7	0.6~0.8
Applicable Carrier	ton	11~16	14~18	16~21
	ft ³	16~21.2	18~24	21.2~28.3

DESCRIPTION	UNIT	DYB-800S	DYB-1200S	DYB-1500S
Operating Weight	kg	1903	2495	3957
operating weight	lb	4187	5410	8763
Overall Length	mm	2822	3306	3838
Overall Length	inch	111.1	130.2	151.1
perating Pressure	bar	160~180	160~180	160~180
operating r ressure	psi	2321~2611	2310~2610	2321~2611
Required Oil Flow	ℓ /min	130~170	170~230	200~300
Required Oil Flow	gal/min	34.3~44.9	45~62	52.8~79.3
Impact rate	bpm	400~600	300~400	250~350
Impact energy	joule	6380	10920	14210
Hose Diameter	mm	25	32	32
Hose Diameter	inch	1	1 1/4	1 1/4
Tool Diameter	mm	140	155	175
	inch	5.4	6.1	6.9
& Weight	kg	133	180	247
	m³	0.7~0.9	0.9~1.1	1.4~2.0
Applicable Carrier	ton	19~26	28~40	42~55
4 TONE M	ft ³	25~32	27~34	42.4~60









DONGYANG Top Type Series

Top type series has been approved capability and stability through long period of use.

This type is upgraded for working efficiency with easy maintenance and remarkable durability even in unfavorable working conditions. Easy disassembly and sturdily assembled structure makes customers much more satisfied.



Small & Medium Size										
DESCRIPTION	UNIT	DYB-50T	DYB-70T	DYB-100T	DYB-210T	DYB-300T	DYB-400T	DYB-500T		
Operating Weight	kg	70	87	106	178	272	384	508		
Height (Incl.Tool)	mm	1050	1146	1230	1288	1491	1613	2115		
Operating Pressure	bar	80~100	100~120	100~120	110~130	140~160	140~160	120~150		
Required Oil Flow	ℚ /min	10~20	15~25	25~40	25~45	30~45	40~70	60~100		
Impact rate	bpm	700~1200	700~1200	550~1000	500~900	500~800	400~800	400~800		
Impact energy	joule	180	254	286	447	620	945	1029		
Hose Diameter	inch	3/8	3/8	1/2	1/2	1/2	1/2	3/4		
Tool Diameter	mm	36	45	53	60	68	75	85		
Applicable Carrier	ton	0.8~2.5	1.2~3.0	2.5~4.5	3.0~5.5	4.0~7.0	6~9	7~12		



QUALITY

Quality control system provides ultimately standardized products to end users. And, DONGYANG dealers eventually get less mental & physical exhaustion.

DESCRIPTION	UNIT	DYB-600T	DYB-700T	DYB-760T	DYB-800T	DYB-1200T	DYB-1500T
Operating Weight	kg	872	1255	1455	1871	2450	3920
Height (Incl.Tool)	mm	2387	2621	2757	2781	3244	3841
Operating Pressure	bar	150~170	150~180	160~180	160~180	160~180	160~180
Required Oil Flow	ℓ /min	80~120	100~140	100~150	130~170	170~230	200~300
Impact rate	bpm	400~700	400~600	400~600	400~600	300~400	250~350
Impact energy	joule	2630	4740	5210	6380	10920	14210
Hose Diameter	inch	3/4	1	1	1	1 1/4	1 1/4
Tool Diameter	mm	100	125	135	140	155	175
Applicable Carrier	ton	11~16	13~18	16~21	19~26	28~40	42~55









DONGYANG Side Type Series

DONGYANG side type represents our breakers with mighty power. This type is very suitable to transport with base machine on travel.





	A
	1
A STATE OF THE STA	BY BY
	The second secon
	ATTACHED BY

TECHNOLOGY

R&D engineers are always striving to find out better solutions in hydraulic hammer operations. Over 20 years experiences will enable us to guide you to unexplored working conditions.

Small & Medium Size									
DESCRIPTION	UNIT	DYB-50	DYB-70	DYB-100	DYB-210	DYB-300	DYB-400	DYB-500	
Operating Weight	kg	70	85	104	154	264	380	492	
Height (Incl.Tool)	mm	899	1010	1074	1124	1312	1366	1728	
Operating Pressure	bar	80~100	100~120	100~120	110~130	140~160	140~160	120~150	
Required Oil Flow	ℚ /min	10~20	15~25	25~40	25~45	30~45	40~70	60~100	
Impact rate	bpm	700~1200	700~1200	550~1000	500~900	500~800	400~800	400~800	
Impact energy	joule	180	254	286	447	620	945	1029	
Hose Diameter	inch	3/8	3/8	1/2	1/2	1/2	1/2	3/4	
Tool Diameter	mm	36	45	53	60	68	75	85	
Applicable Carrier	ton	0.8~2.5	1.2~3.0	2.5~4.5	3.0~5.5	4.0~7.0	6~9	7~14	

Medium & Large Size									
DESCRIPTION	UNIT	DYB-600	DYB-700	DYB-760	DYB-800	DYB-1200	DYB-1500		
Operating Weight	kg	853	1260	1410	1989	2460	3753		
Height (Incl.Tool)	mm	1927	2155	2289	2337	2736	3236		
Operating Pressure	bar	150~170	150~180	160~180	160~180	160~180	160~180		
Required Oil Flow	ℓ /min	80~120	100~140	100~150	130~170	170~230	200~300		
Impact rate	bpm	400~700	400~600	400~600	400~600	300~400	250~350		
Impact energy	joule	2630	4740	5210	6380	10920	14210		
Hose Diameter	inch	3/4	1	1	1	1 1/4	1 1/4		
Tool Diameter	mm	100	125	135	140	155	175		
Applicable Carrier	ton	11~16	13~18	16~21	19~26	28~40	42~55		











DHB Series

Designed and engineered to ensure maximum performance & to meet market needs. With high durabilty, you can confirm constant impact energy at steady oil flow rate.

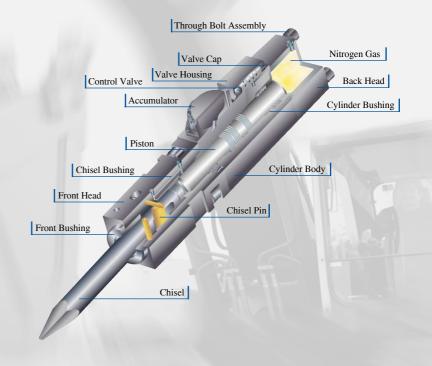
Since the control valve housing is mounted out on its main body, it provides customers more dependability during its use.





Features of DHB Series

Being engineered and created by customers' strong needs and demands, experienced operators and users have given sincere compliments to their exceeding performances.



Silence type										
DESCRIPTION	UNIT	DHB-700S	DHB-800S	DHB-900S	DHB-1400S	DHB-1500S	DHB-2000S			
Operating Weight	kg	1308	1710	2454	3020	4120	7415			
Overall Lenght	mm	2513	2766	3057	3306	3782	4443			
Required Oil Flow	ℚ /min	90~120	120~160	150~190	170~230	190~270	290~370			
Operating Pressure	bar	160~180	160~180	160~180	160~180	160~180	190~210			
Impact rate	bpm	350~750	400~700	300~550	250~400	200~350	200~400			
Impact energy	joule	4250	5830	8250	12110	14870	16740			
Tool Diameter	mm	120	135	150	160	180	210			
Applicable Carrier	ton	13~18	16~25	25~32	30~42	45~60	70~100			



DONGYANG













DONGYANG DHB Series

Symbolic products of "Customized Solutions" Since it has totally been designed by clients



Top type							
DESCRIPTION	UNIT	DHB-700T	DHB-800T	DHB-900T	DHB-1400T	DHB-1500T	DHB-2000T
Operating Weight	kg	1252	1668	2380	2960	4064	7251
Overall Lenght	mm	2510	2775	3062	3265	3854	4385
Required Oil Flow	Q /min	90~120	120~160	150~190	170~230	190~270	290~370
Operating Pressure	bar	160~180	160~180	160~180	160~180	160~180	190~210
Impact rate	bpm	350~750	400~700	300~550	250~400	200~350	200~400
Impact energy	joule	4250	5830	8250	12110	14870	16740
Tool Diameter	mm	120	135	150	160	180	210
Applicable Carrier	ton	13~18	16~25	25~32	30~42	45~60	70~100



Material selection

It is an essential key-word to determine hammer quality. DONGYANG's concrete resolution of using only qualified materials will never be weakened and we promise we will stick it to the end.



DESCRIPTION	UNIT	DHB-700	DHB-800	DHB-900	DHB-1400	DHB-1500	DHB-2000
Operating Weight	kg	1269	1684	2394	3085	4010	7180
Overall Lenght	mm	2040	2290	2571	2737	3249	3792
Required Oil Flow	Q /min	90~120	120~160	150~190	170~230	190~270	290~370
Operating Pressure	bar	160~180	160~180	160~180	160~180	160~180	190~210
Impact rate	bpm	350~750	400~700	300~550	250~400	200~350	200~400
Impact energy	joule	4250	5830	8250	12110	14870	16740
Tool Diameter	mm	120	135	150	160	180	210
Applicable Carrier	ton	13~18	16~25	25~32	30~42	45~60	70~100









CHISEL SELECTION



Moil Point

This tool is appropriate for breaking oversize material and concrete pads where a chisel point may go through too quickly.



Flat Wedge

This tool is suitable for general breaking works where accurate control cut is not required.



Blunt

This tool is designed for the demolition of oversized rock and slabs.

BACKHOE LOADER



Backhoe Loader

- 1. Specially designed frame for best productivity
- 2. Customized selections for each backhoe
- 3. DYB-300B & 400B is most suitable

SKID STEER LOADER



DESCRIPTION	DYB-100S-SL	DYB-100T-SL	DYB-210S-SL	DYB-210T-SL
Operating Weight	217 kg	175 kg	260 kg	223 kg

* For other technical specifications, please refer to the DYB Series specification tables

Features: 1. Prompt activity in narrow spaces

DYL-805

Weight

Arm Width

Optimum Oil flow

Working Pressure

Applicable Carrier

- 2. Superior durability on light-structure design
- 3. Maximized productivity by custom Solutions

358 kg

460~475 mm

10~20 lpm

30~200 kg/cm²

19~26 ton

QUICK COUPLER

DONGYANG quick coupler for excavators combines stability and agility



DYL-605				
Weight	154 kg			
Arm Width	350~430 mm			
Optimum Oil flow	10~20 lpm			
Working Pressure	30~200 kg/cm²			
Applicable Carrier	10~16 ton			
	Weight Arm Width Optimum Oil flow Working Pressure			

-			
	Above standard models can be verified	ed upon your carriers to provide perfect fit.	

)	DYL-1:	305
	Weight	561 kg
1	Arm Width	470~530 mm
1	Optimum Oil flow	10~20 lpm
	Working Pressure	30~200 kg/cm²
)	Applicable Carrier	28~35 ton







HYDRAULIC COMPACTOR

Crucial attachment for slope-sided road construction, building foundation works, drainage compacting works, etc.

Advanced technology;

- ☞ Specially designed 45 degree inclined vibration-proof rubber absorbs and minimizes shock power
- The special technology provides improvement in works, as well as economical efficiency
- No pressure adjustment due to a high pressure generating motor
- Working feasibility through adjusting RPM control device

Technical specifications;

Description	Impulse Force	Vibration per Minute (Max)	Required Oil Flow	Working Pressure	Weight	Suitable Excavator
	ton	vpm	lpm	kg/cm²	kg	ton
DYV-300	2~3	2400	60~80	90~130	280	4~7
DYV-600	5~6	2400	80~110	100~140	550	11~16
DYV-800	7~8	2000	110~140	120~160	700	18~24
DYV-900	9~10	2000	130~160	130~170	950	25~34



Compacting slope surface on road construction. Compacting soils, gravels, etc. Compacting soil recovery after pipeline works. Compacting drain path and rocked surface Pile driving works.







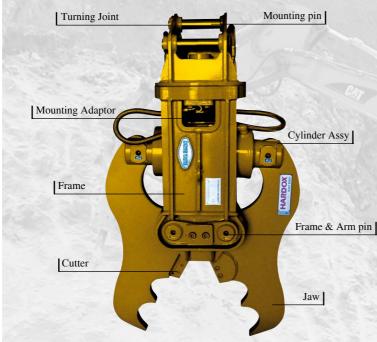


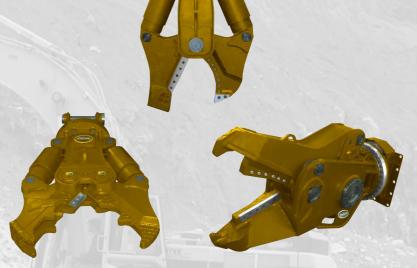




DEMOLITION

Essential attachment for building demolitions where environmental pollutions such as noise or vibration, etc., should be limited.





Attachments jaws of Crusher, Pulverizer, Shear, Demolition are interchangeable to one another.

You can ask Dongyang for product details which are not described on this page.

Technical specifications for Crusher

DESCRIPTION	DYC-70	DYC-100	DYC-300	DYC-600	DYC-1000	DYC-2000	DYC-3000
Weight(kg)	102	183	320	380	1250	1800	2350
Length(mm)	887	1100	1296	1390	1582	1836	1981
Operating Pressure(kgf/cm²)	210	210	210	210	300	320	320
Jaw Width(mm)	282	354	436	533	290	320	380
Cutting Power(ton)	58.1	60.3	82.9	96.7	206	270	286
Crushing Power(ton)	20.4	22.1	28.5	32.0	143	178	199
Applicable Carrier(ton)	~1	1~2	2~4	4~7	12~16	20~25	28~37



Usages are the followings Cutting iron beams of building structure.

Crushing thick concrete walls
Crushing hard concrete or structure
Refurbishing jobs for concrete building
Re-innovation works and partial inside demolition
works











	DSG-300T	DSG-600T	DSG-800T	DSG-1000T
Operating Weight(kg)	320	650	940	1520
Jaw Width(mm)	1280	1800	2200	2500
Operating Pressure(bar)	110~140	150~170	160~180	160~180
Applicable Carrier(ton)	4~7	11~16	18~26	30~45
Lifting Capacity(ton)	1.4	3.2	5	6.2

Stone Grapple(Fixed type)

Technical specifications

	DSG-100F	DSG-300F	DSG-600F	DSG-800F	DSG-1000F
Operating Weight(kg)	100	250	620	950	1350
Jaw Width(mm)	800	1150	1600	2100	2400
Operating Pressure(bar)	110~130	110~140	150~170	160~180	160~180
Applicable Carrier(ton)	2~3	4~7	11~16	18~26	30~45



Do not pull or push any buried stones by jaw. It can cause severe damages to cylinders.

Pounding stones with jaw can cause deformation, cracks of welding points and cylinder damages as well.

Moving a structure with grapples is strictly prohibited.

Wood Grapple

Technical specifications

	DWG-300T	DWG-300F	DWG-600T	DWG-800T
Operating Weight(kg)	250	210	640	930
Jaw Width(mm)	1100	1100	1800	2200
Operating Pressure(bar)	110~130	110~130	150~170	160~180
Applicable Carrier(ton)	4~7	4~7	11~16	18~26



Ripper

Technical specifications

	DRP-300	DRP-400	DRP-600	DRP-800	DRP-1000
Operating Weight(kg)	85	120	220	370	480
Applicable Carrier(ton)	4~7	7~12	11~16	18~26	30~45



















1. Material Selection

Only qualified products can be made with strict standards & experiences for each parts.

2. Machining Process

Computerized process with experienced technicians serves you the highest quality products.



3. Heat Treatment

Essential key-word in determining durability. Eagle-eyed engineers go along with furnaces.

4. Abrasion

Final achievement to meet advanced technical designs.

5. Assembly & Test

Engineers accomplish the sensitive statues, according to work manuals. Hydraulic test system decides the future of each product.

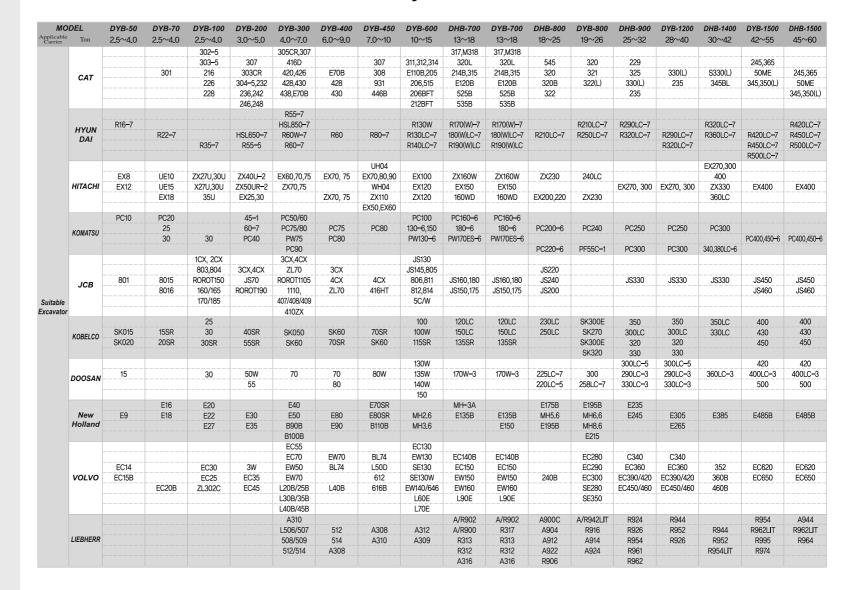








Suitable Carriers for DONGYANG Hydraulic Breakers





When you order hammers, you can appoint excavator models to which hammers shall be attached for perfect fitting. Otherwise, if you do not appoint any excavator model, hammer mounting specification will be provided with DONGYANG standards.

Thank you!